Model 315 Loading

Material is loaded into the Model 315 by raising the lift gates. These gates are springloaded and will remain up when raised to the full up position.

- 1. Place roll of media on stand and align right edge of material with sprocket guides.
- 2. Insert media from the back of the cutter, passing through the lift gates.
- 3. If the material you purchased has the holes too far from the edge it will drag against the lift gate and cut quality will not be acceptable. If the material is too wide you will have to manually trim the material so it does not drag against the tractor feed mechanism.
- 4. When you have aligned the sprockets to the material, lower the lift gates and rotate the bar over the lift gates so it does not pop open during operation..
- 5. The left tractor feed is movable. The material has to be properly tensioned between the tractors to get good cut quality. Loosen the thumbscrew and slide the left tractor to apply the correct tension. Tighten thumbscrew.